

AX B2
cancel
a screw having a shank with opposite first and second ends and with an external thread, and having a head on said first end of said shank, said second end of said shank being circular and substantially planar; and

a deformation in a portion of said external thread adjacent said second end of said shank, said deformation being a stake formed in said second end of said shank and extending along a chord of said second end;

whereby said deformation limits removal of said screw from said bore.

AX B3
4. (Amended) A terminal assembly according to claim [2] 1 wherein said [shank] stake is offset from and extends perpendicular to a longitudinal axis of said shank.

Claim 6, line 3, change "positional" to --positioned--; and

line 4, after "terminal" insert --base--.

Claim 11, line 8, after "being" insert --planar end--.

14. 16. (Amended) A method of forming a terminal assembly, comprising the steps of:
threading an external thread of a shank of a screw into a bore in a terminal with an internal thread, the shank having opposite first and second ends with a head at said first end; and
deforming a portion of the external thread adjacent the second end of the shank to limit the amount the screw can be backed out of the bore by staking said second end along a line extending across the second end and offset from and perpendicular to a longitudinal axis of the shank.

A3
Cancel claims 2, 3 and 17.